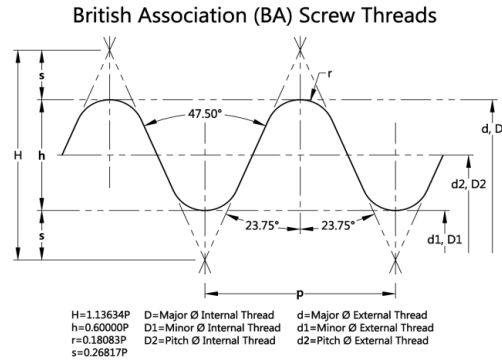


## British Association (BA) Screw Thread Nomenclature - Sizes



British Association (BA) Screw Thread Sizes - Data							
Thread Size	Threads Per Inch	Major Diameter	Minor Diameter	Effective Diameter	Depth Of Thread	Tapping Drill	Clearance Drill
0	25.4000	0.2362	0.1890	0.2126	0.023622	5.10m/m	6.20m/m
1	28.2222	0.2087	0.1661	0.1874	0.021260	4.50m/m	5.50m/m
2	31.3580	0.1850	0.1468	0.0165	0.019134	4.00m/m	4.90m/m
3	34.7945	0.1614	0.1268	0.1441	0.017244	3.50m/m	4.20m/m
4	38.4849	0.1417	0.1106	0.1262	0.015591	3.00m/m	3.70m/m
5	43.0508	0.1260	0.0980	0.1120	0.013937	2.70m/m	3.30m/m
6	47.9245	0.1102	0.0850	0.0976	0.012520	2.35m/m	2.90m/m
7	52.9167	0.0984	0.0756	0.0870	0.011339	2.10m/m	2.60m/m
8	59.0698	0.0866	0.0661	0.0764	0.010157	1.80m/m	2.30m/m
9	65.1282	0.0748	0.0563	0.0656	0.009213	1.50m/m	2.00m/m
10	72.5714	0.0696	0.0504	0.0587	0.008268	1.40m/m	1.80m/m
11	81.9335	0.0591	0.0445	0.0518	0.007323	1.20m/m	1.60m/m
12	90.1743	0.0512	0.0378	0.0445	0.006614	1.05m/m	1.40m/m
13	101.6000	0.0472	0.0354	0.0413	0.005906	0.975m/m	1.15m/m
14	110.4348	0.0394	0.0283	0.0339	0.005433	0.80m/m	1.00m/m
15	120.9524	0.0354	0.0256	0.0305	0.004960	0.70m/m	0.90m/m
16	133.6842	0.0311	0.0220	0.0266	0.004488	0.60m/m	0.80m/m